Common Minimal Pairs

Sound 1	Sound 2	Examples
/ɪ/	/iː/	bit - beat, fill - feel, it - eat, sit - seat, his - he's
/æ/	/ʌ/	cap - cup, fan - fun, hat - hut, ran - run, sang - sung
/æ/	/e/	bad - bed, man - men, pan - pen, bag - beg, dad - dead
/æ/	/ɑː/	cat - cart, hat - heart, pack - park, back - bark
/əʊ/	/ɔː/	bowl - ball, so - saw, show - sure, boat - bought
/ɒ/	/ɔː/	cot - court, spot - sport, shot - short, pot - port
/w/	/g/	wood - good, weight - gate, won - gun, wave - gave
/b/	/v/	ban - van, boat - vote, berry - very, bet - vet
/d/	/dʒ/	dog - jog, door - jaw, bad - badge, paid - page
/d/	/ð/	day - they, dare -their, den - then, sudden - southern
/n/	/ŋ/	sin - sing, thin - thing, win - wing, ban - bang
/ŋk/	/ŋ/	think - thing, sink - sing, bank - bang, brink - bring
/f/	/v/	fan - van, leaf - leave, off - of, safe - save, ferry - very
/f/	/θ/	free - three, first - thirst, deaf - death
/k/	/g/	back - bag, duck - dug, pick - pig, frock - frog

Sound 1	Sound 2	Examples
/dʒ/	/j/	*jewel - you'll, jaw - your, juice - use, gel - yell*
/s/ (end)	/z/ (end)	*ice - eyes, place - plays, bus - buzz, piece - peas*
/t/	/d/	*town - down, two - do, hat - had, write - ride*
/t/	/θ/	*tree - three, mats - maths, fort - fourth, tie - thigh*
/v/	/w/	*veil - whale, vest - west, vet- wet, vine - wine*